	A	В	С		D	E			F			G	;		Н		
								REV			DESCF	RIPTION			DATE	DRAWN	
								1	RELEASE	FOR PRO	DUCTION	N		N	1AY-24-2012	Chris	
1								2	ADD 52FT	80 SPRIN	G SPEC.			J	UN-13-2012	Chris	
			Spring Free Length					3	spring Ø	C AND FC	RCE RA	TE.	DIFY 52FT76 ROM 460 TO	345. S	EP-14-2012	Chris	
2	_		pb?				NOTES: 1. MATERIAL: NYLON; COLOR: REF TO THE TABLE. 2. P.C. BOARD HOLE DIAMETER RANGE: 3.0 ~ 3.2 mm. 3. ASSEMBEL DIMENSION ARE FOR REFERENCE, AND MAY VERIFY DEPENDING UPON APPLICATION. 4. ASSEMBLY PRODUCTION NUMER: 82FT24-XX-9909-1 (COLOR: BLACK PIN) 82FT24-XX-9909-8 (COLOR: NATURAL PIN) 5. COMPLY WITH EU ROHS DIRECTIVE.										
3	_	© Spring ID	B Wire Dia.						 COMPLY WITH EU ROAS DIRECTIVE. CHECK "Application Note for SNP Product (82FT series)". 								
				1				Ass	embly			SPR	RING DATA				
4								Pr X=8	: WHITE : BLACK	SPRING P/N	A±0.6 (mm) [Ref.]	ØB±0.05 (mm)	ØC±0.2 (mm) Co	al Force Rate (gf/mm [Ref.]			
	_			C				82FT24	-67-9909-X	52FT67	7.0	0.35	3.7 5.0	0 50	SUS304		
					01		L	3 82FT24	-76-9909-X	52FT76	5.2	0.5	3.5 4.0	345	SWP80 NICKEL		
5				œ		\sim	Z	82FT24	-80-9909-X	52FT80	7.0	0.5	3.2 3.7	5 420	SUS304		
6				7		<u>Ø2.8±0.1</u>)										
7					4.3 ±0.2	-	MATERIL : Project No:		UNLESS OTHERWISE INTERPRET DIMENSION TOLERANCES IN A C DIMENSIONS ARE IN .X ±0.5 .XX ±0.25	SPECIFIED DNS AND CORDANCE WITH ASME Y I MM TOLERANCES: Angles		TU	了 安天 Electr	德百電 onic Busi	股份有例 iness Asia	と公司 Co.,Ltd.	
	" ▲ "MARK FOR	" MARK DIMENSION NEED TO BE MEASURED FOR FQC INSPECTION . " ▲ "MARK FOR CPK WHEN SUBMIT FAI. " () "MARK FOR REFERENCE DIMENSION.			CHK BY DATE DATE			FIIZIZ XXX+0 125			ASIA,	82FT24-XX SERIES SNP			S SNP	Rev 3	
8	THE DRAWING CONTAIN IT	W CORPORATION CONFIDENTIAL INFORM	AATION.	APP BY	Marvin	May-24-2012	which it was e manner, nor is	xpressly loane information t	d and is not to aken therefrom	be copied in to be transmi			04.307.5			Sheet	
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	SALES PRINT					ALL CHA	anges to o	CCURON	I CAD SYST	EM				■管制文作	キ(C)/ □ 非管	管制文件(U)	