	А	В	С	D		E		F				G			Н	
					1		REV			DESC	CRIPTION	1			DATE	DRAWN
	ΠW	NOTES:			9		T19-53-990						Jul-15-2010	Jason		
1		1. MATE 2. P.C. E 3. ASSE	RIAL: NYLON; FLAMMABILI BOARD HOLE DIAMETER RA MBEL DIMENSION ARE FOR	NGE: 2.8 ~ 3.04 mm.		١G	10	1. Modify s 2. Modify s 3. Modify s 4. Modify s	pring toleran pring 52FT07 pring 52FT40 pring 52FT40	ce was A± 7 ID was 3 0 ID was 3 9 force rate	0.8 and Ø .1mm. .2mm. e was 963 g	C±0.3. gf/mm.			Aug-03-2011	Jason
2		4. ASSE/ 82FT1 82FT1	APPLICATION. MBLY PRODUCTION NUMER 9-XX-9909-1 (COLOR: BLAC 9-XX-9909-8 (COLOR: NATI PLY WITH EU ROHS DIRECTIV	CK PIN) JRAL PIN)						~						
		- /					Assembly		,		PRING DATA					
3		B) Wire Dia.					Producť X=8: WHITE X=0: BLACK	SPRING P/N	A± ^{0.7} (mm) [Ref.]	ØB±0.05 (mm)	ØC±0.2 (mm)		ate M mm)	laterial	Remark	
						10	82FT19-07-9909-X		8.3	0.50		6.00 28		US304		
		· · · · · · · · · · · · · · · · · · ·				/10	82FT19-19-9909-X		8.2	0.50		5.00 28		US304		
						\wedge	82FT19-39-9909-X 82FT19-40-9909-X		12.6 13.3	0.55		6.00 25 6.25 47		US304 WC80 IICKEL		
						<u>/10</u>	82FT19-45-9909-X		9.5	0.65 0.55		6.25 4 5.25 3		US304		
4							82FT19-50-9909-X		12.0	0.60		7.75 40		WC80		
			ITW				82FT19-51-9909-X		10.5	0.55		8.00 20		US304		
		\mathbb{R}					82FT19-52-9909-X	52FT52	12.0	0.25	3.1	9.50 11	.9 SI	US304		
			TK			∕∮∖	82FT19-53-9909-X	52FT53	10.0	0.50	3.8	5.00 23	30 SI		Come off the ush pin easily.	
6		(2.5 MAX.)		_												
7			3.9 ±0.2	DRAWN BY			TERIL : SEE NOTE ject No#: FT0904	UNLESS OTHERWI INTERPRET DIMEN TOLERANCES IN J DIMENSIONS ARE .X ±0.5 .XX ±0.25 .XXX ±0.1			/7	Ŵ	安天 Electr	德百會 onic Bu	電股份有例 usiness Asia	
			_		DATE Jul-01-2010 DATE	Divis retu	print and any design th sion Illinois Tool Works Ir rned upon request or co	nereon is the p nc. This print is completion of th	property of ITW s to be ne work for whi	–ASIA,	ame : 82F	T19-X	(X S	SERIE	ES SNP	Rev 10
"()" MARK FOR REFERENCE DIMENSION. 8 THE DRAWING CONTAINITY CORPORATION CONFIDENTIAL INFORMATION.				Marvin	Jul-01-2010	whic	s issued. It is to be used only for the purpose for it was expressly loaned and is not to be copied in any er, nor is information taken therefrom to be transmitted,			n any P	PART NO# :					Sheet
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	SALES PRINT				ALL CH	ANGE	es to occur of	N CAD SYS	STEM				I	■管制文	て件(C)/ 🗌 非管	會制文件(U) FT0811-4